

the original all-steel carriage door



FIRST UNITED DOOR TECHNOLOGIES

FIRSTUDT.COM



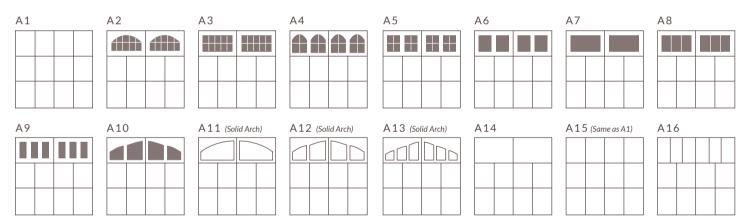
beauty, variety, functionality, durability and affordability...

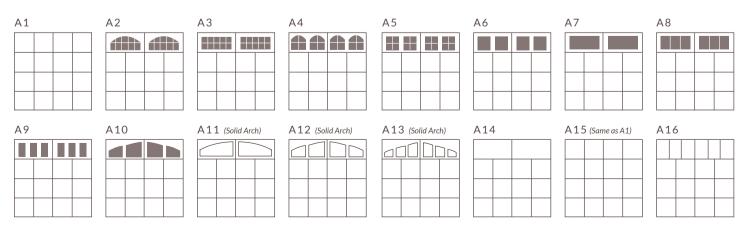
# SIMPLY THE BEST!

## **The Only Door With All Steel Insulated Overlay Boards**

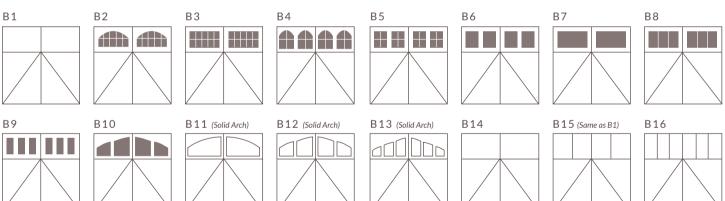
The original STEELHOUSE® door is an innovative, all-steel carriage door, manufactured entirely of steel. The STEELHOUSE® garage doors have two-sided steel insulated facing boards that are textured, roll formed and laminated to steel backers and then mechanically fastened and bonded to a 23 gauge steel section. A Reinforced Integral Truss System (RITS<sup>TM</sup>) gives the STEELHOUSE® doors strength and rigidity that is unmatched by similar products. In addition to their distinctive style and curb appeal, the STEELHOUSE® doors are half the weight and cost of most wooden doors. Virtually maintenance-free, the STEELHOUSE® doors will not warp, crack, or split. Quite simply, it doesn't get better than that.





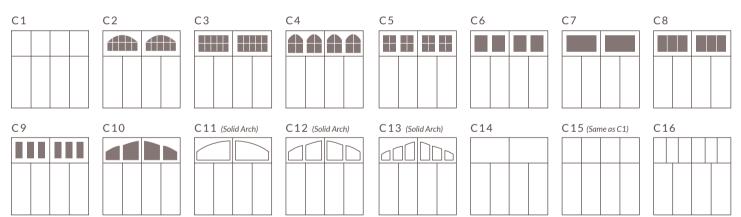


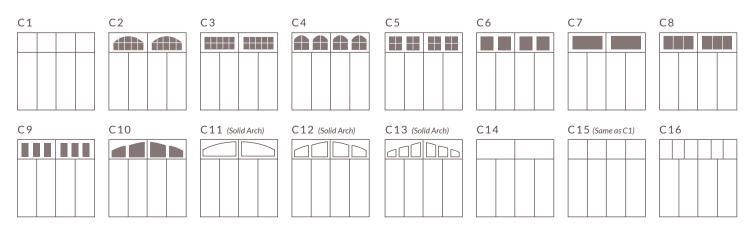




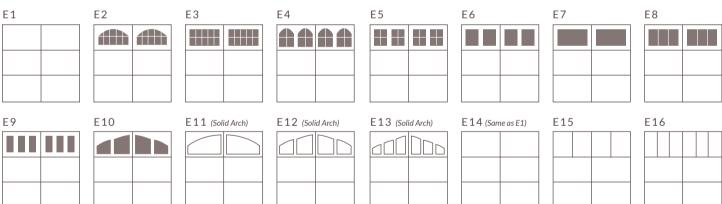




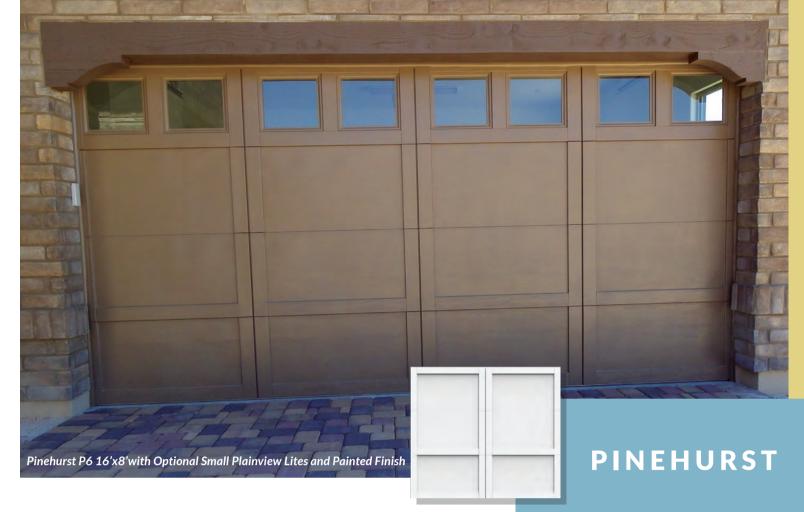


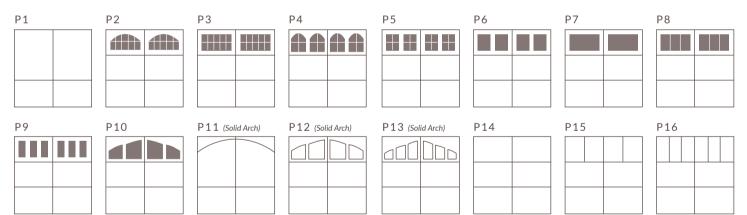


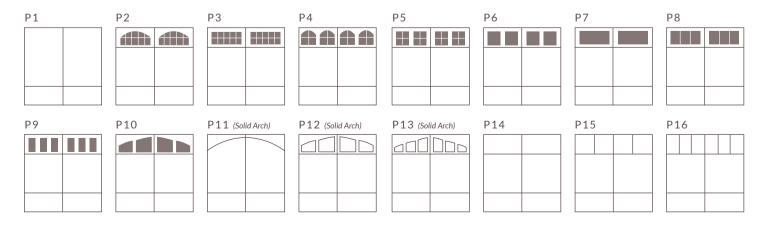




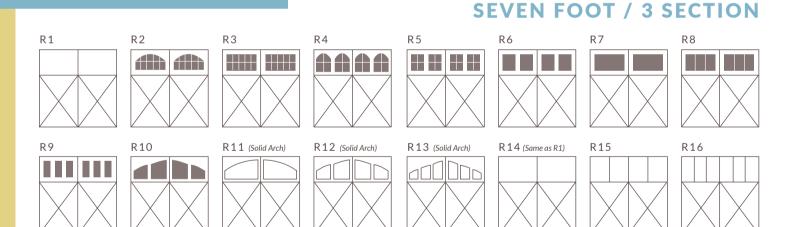


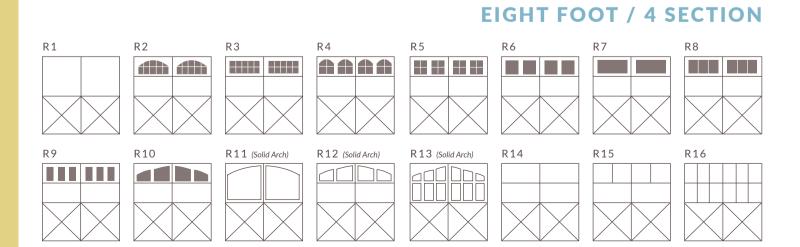




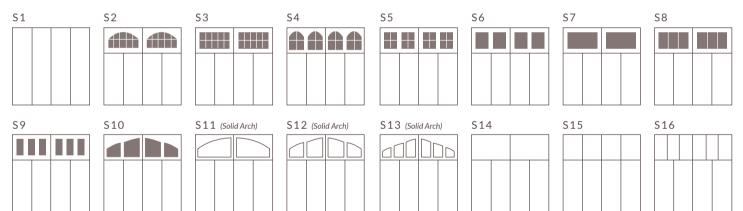


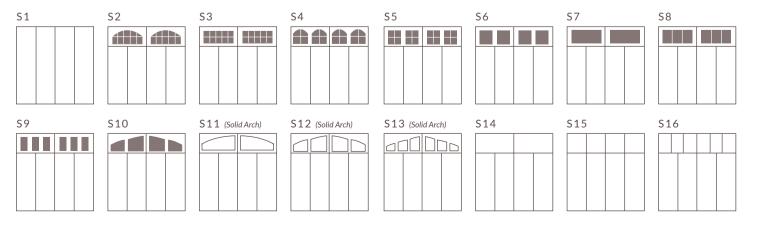




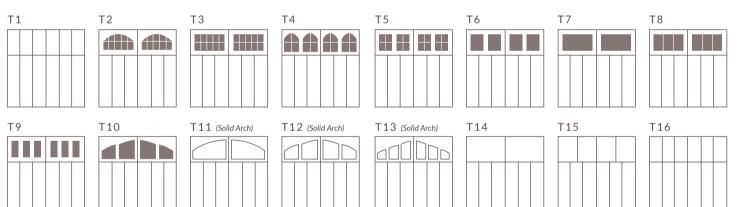






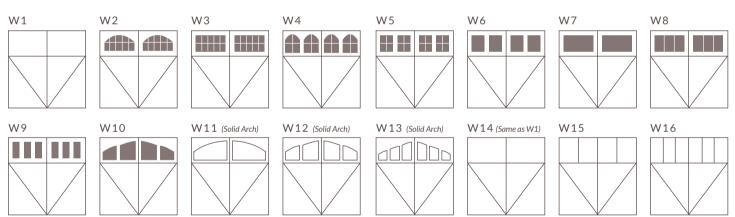


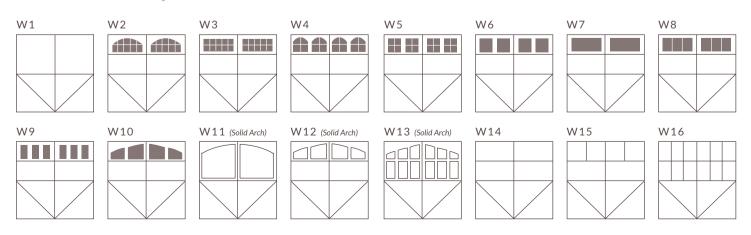












## STEELHOUSE SPECS

Original Steelhouse® All-Steel Carriage Door Series Specifications Sections are 2-inches thick in 24-inch and 28-inch heights and are manufactured from heavy-duty 23 gauge hot-dipped galvanized steel. Sections are prime painted white and rotary embossed with a woodgrain texture. Tongue and groove meeting rails are roll formed into the panel incorporating the RITS™ reinforced integral truss system. CFC- free polystyrene insulation with a 20 mil high impact vinyl or optional 26 gauge woodgrain embossed steel backer provides the insulation for the section. Vertical stile members are 20 gauge hot-dipped galvanized I-beams pre-painted white to match the interior color of the door. Textured steel "C" channel, EPS cavity filled, facing boards 4" x .25" are laminated to the face of the steel door with mechanical fasteners and an epoxy based cement. Bottom sections are reinforced with an aluminum "L" reinforcement angle mechanically fastened and bonded to the bottom of the section for supporting a replaceable UV protected grooved weather seal.

**INSULATION:** Standard CFC-free polystyrene insulation with a rigid high impact 20 MIL standard vinyl back skin with a calculated R-value of 6.25. The optional steel laminated (RSI) of the door is manufactured with 26 gauge steel woodgrain embossed back skin that is mechanically fastened and bonded. This backing adds to the R-value of the door. Calculated door section R-Values are in accordance with DASMA TDS-163.

H-3 HARDWARE AND TRACK: Optional High Life-Cycle Springs Available. Heavy Duty commercial top and bottom fixtures with 14 gauge wide body hinges.

11 Ball white nylon rollers, galvanized torsion tube, coated U.T. spring wire, self-locking fasteners, red interior lift handles, interior lock, and commercial HD vertical and horizontal track.

**COLOR:** All doors are manufactured with coil coated, baked on polyester white paint and requires post painting. The examples shown have been post painted to show some of the possibilities that further enhance the wood effect.

**WARRANTY:** Is a limited lifetime warranty.

Contact your distributor for additional information.

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Don't settle for ordinary. Make your garage door extraordinary with factory stain!





**WT1**Red Mahogany/
Walnut



WT2 Dark Walnut/ Walnut



WT3
Dark Walnut/
Maple



**WT5**Dark Mahogany/
Maple



**WT6** Spanish Oak/ Maple



**WT7** Spanish Oak/ Pine

First United Door Woodtones adds the natural beauty, warmth and color of wood, giving your garage door and home greater curb appeal and value. It offers the look of a wood door with the low-maintenance and durability of steel.

Our proprietary process meets the highest quality standards, ensuring a beautifully consistent finish for years to come.

Our process includes products that offer both superior quality and exceptional durability.

Seven factory-finish color options are available.

### Note:

Color will vary according to application technique and steel.

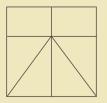
## STEELHOUSE SERIES II

STEELHOUSE SERIES II option changes the 8' high carriage house profile of the diagonal overlay boards.

This includes the Bradford, Ranchero and Woodview style doors.

To give these styles more of the vintage-look, the boards are extended to the bottom of the top section of the doors creating the perfect blend of fashion and function.

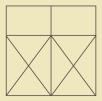
**BRADFORD B1** 



**BRADFORD B2** 



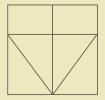
RANCHERO R1



**RANCHERO R2** 



WOODVIEW W1



**WOODVIEW W2** 



8' high doors only. Only avilable in 8' and 16' widths.





## STEEL BACKING

Steelhouse Carriage House garage doors are built to last.

The backing of the door can be manufactured with an optional 26-gauge steel back plate that is mechanically (RSI) fastened and bonded. This backing adds to the R-value of the door. A steel back garage door also gives a finished appearance and is very durable, lasting for years.



**OPTIONAL** 

## ALUMINUM FRAME

Steelhouse Carriage House garage doors include rust-proof and corrosion resistant aluminum frames.

Compared to plastic and wood frames, aluminum conducts heat and cold the least. Light yet strong, aluminum frames add to the durability and longevity of the door.



**OPTIONAL** 

## FLOOD VENTS

Steelhouse Carriage House garage doors provide optional flood vents.

These are used for a garage where flood protection is required.

Preserving the aesthetic beauty of the door, their all Stainless

Steel construction meets or exceeds flood and corrosion resistance code requirements

(Code Compliant, FEMA accepted).

## **DOOR HARDWARE**

Introducing a new series of low-cost, affordable and durable carriage door hardware. We have the hardware to match your design, giving you the authentic look of a classic carriage house door.

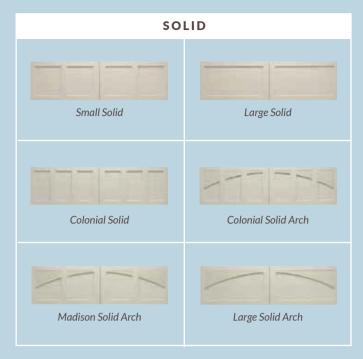


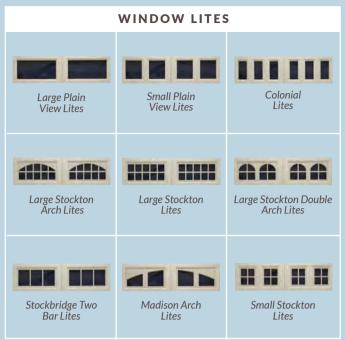




Hardware is available only in black. All hardware includes black screws. Patents pending.

## **OPTIONAL TOP SECTION DESIGNS**



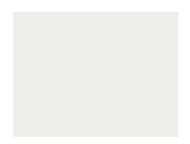


## **GLASS OPTIONS**

Enhance the look and feel of your garage door windows with these Steelhouse glass options.

Standard windows begin with a 1/8" single pane non-insulated version.

The Obscure, Bronze tinted and Grey tinted offers homeowners added privacy.



Clear



Obscure



**Bronze Tinted** 



**Gray Tinted** 

The original Steelhouse® All-Steel Carriage Door is rotary embossed with directionally accurate woodgrain texture and all-steel insulated overlay boards.

## **MODELS**

Andover, Bradford, Cascade, Essex, Pinehurst, Ranchero, Sage Creek, Tehama and Woodview

WIDTHS: 8', 9', 10', 12', 16', 18' and 20'

**HEIGHTS:** 7' (3-28" sections) & 8' (4-24" sections)

up to 14' commercial height



## FIRST UNITED DOOR TECHNOLOGIES

1016 W. Geneva Drive, Tempe, AZ 85282 866.366.7636 / **FIRSTUDT.COM** 











